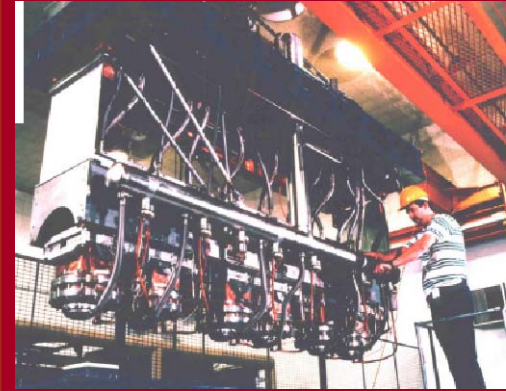


The Impact of ATLAS on SRF Development and Applications

Bob Laxdal, Oct. 22, *ATLAS 25th Anniversary Celebration*



- Forward
- Chapter 1: The Pioneer
- Chapter 2: The Innovator
- Chapter 3: The Mentor
- Chapter 4: The Supplier
- Chapter 5: The Communicator
- Chapter 6: The world community
- Chapter 7: The Future
- Prologue



- I've treated this talk as a historical exercise: the present is known but how did we get here and what was the role of ATLAS in the story
- Like all historians I'm bound to get something wrong or distorted; let me apologize in advance
- The research for this talk was a real treat and left me very impressed as I educated myself on the ATLAS (r)evolution



Why superconducting?

- Superconducting allows
 - Power efficient - cw and high duty cycle operation
 - Larger apertures, lower frequencies for increased acceptance
 - Short independently phase cavities – flexible beam delivery
- Applications
 - Post-accelerators
 - Shorter machines typically – broad velocity acceptance
 - Utilize maximum gradient to improve performance and/or reduce cost – operate each cavity at fixed power
 - Beam loading not an issue typically
 - Drivers – conservative gradient required
 - longer machines typically – large velocity swing – several cavity regimes
 - Beam loss (halo) an issue; careful beam dynamics required
 - Beam loading dominates rf power

Where are we?

- Initial applications used low beta SC resonators (split rings or quarter waves (QWR)) as post-accelerators for heavy ion tandems serving the nuclear physics community (Atlas, INFN-LNL, JAERI)
- Increased interest in Radioactive Ion Beams (RIBs) has created a renaissance in low and medium beta SC cavity development in the last ten years for both post-accelerators and drivers (ISAC-II, SPIRAL2, FRIB)
- High duty cycle driver linacs of protons and light ions are now proposed with SC sections beginning at lower beta values (SARAF, IFMIF, Project X)
 - Rise in performance (and relevance) of multi-gap spoke cavities and half-wave resonators (HWR) in the mid-beta regime

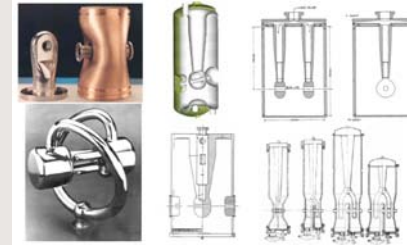
Electron vs Heavy Ion Acceleration

- It takes $\sim 0.5\text{MV}$ to make an electron reasonably relativistic therefore all electron cavities are variants of the common TM elliptical cavities accelerating at $v=c$
- It takes $A*1000\text{MV}$ to get a heavy ion to the same speed
- Heavy ion linacs must accelerate through a large velocity range with cavities optimized for each range

TM 1.3GHz $\beta=1$



TEM $\lambda/4 - \beta \sim 0.04-0.15 \sim (100 \text{ MHz})$



TEM $\lambda/2 - \beta \sim 0.12-0.2 (\sim 200\text{MHz})$



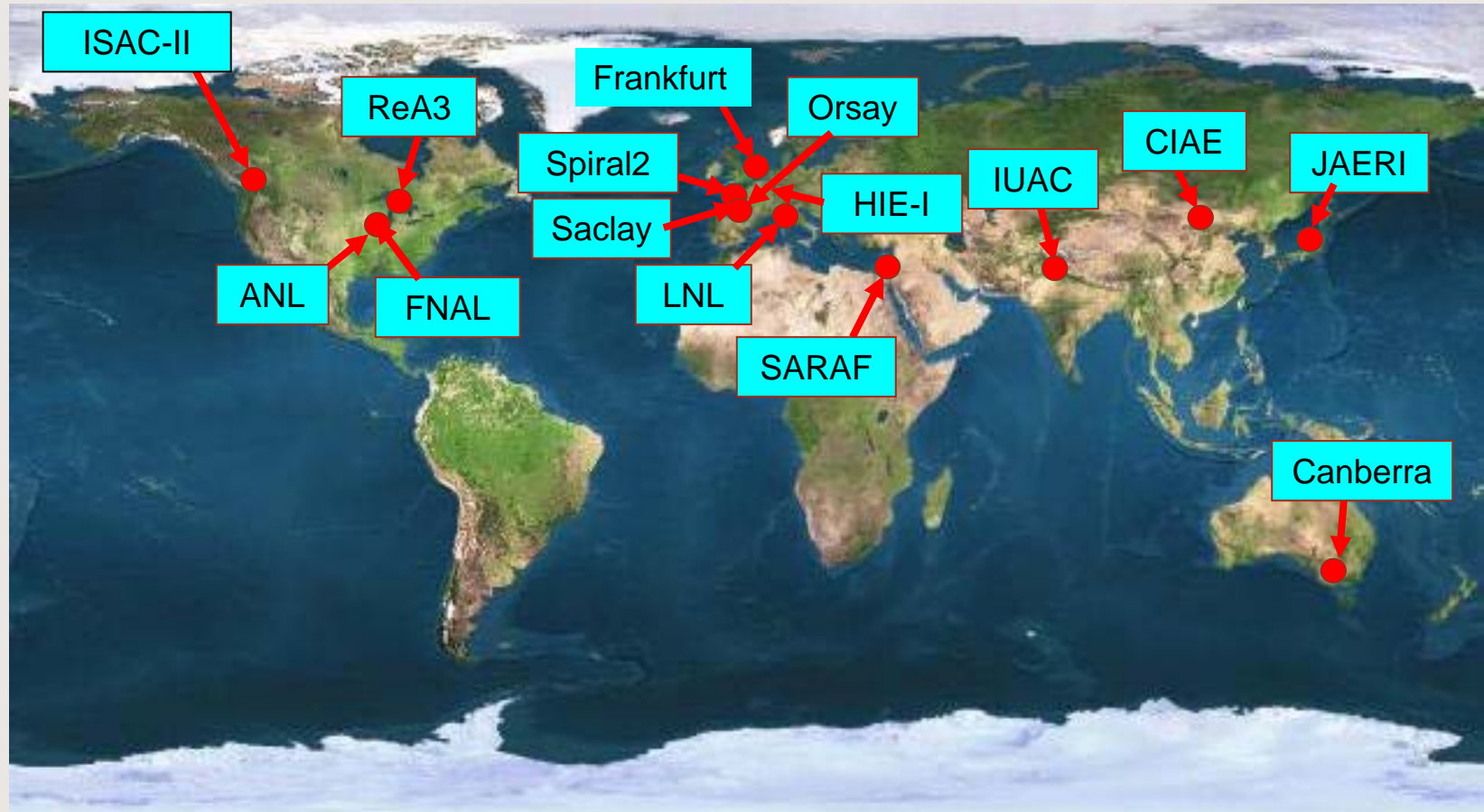
TEM $\lambda/2$ Single-spoke $\beta \sim 0.2-0.5$

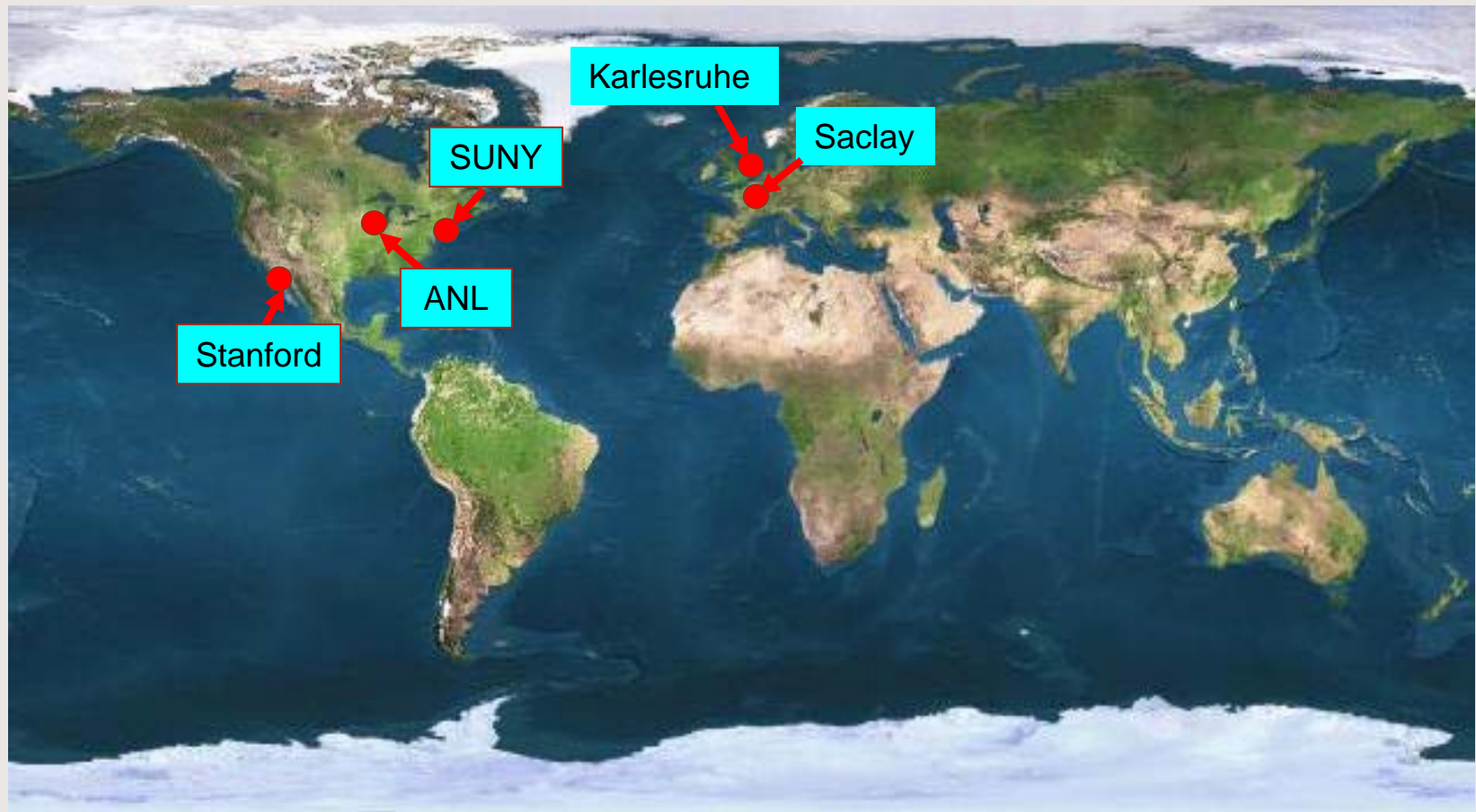


TEM $\lambda/2$ Multi-spoke $\beta \sim 0.2-0.5$



Hadron SC-Linac Facilities and R+D





Hadron SC-Linac Operating Facilities 1975



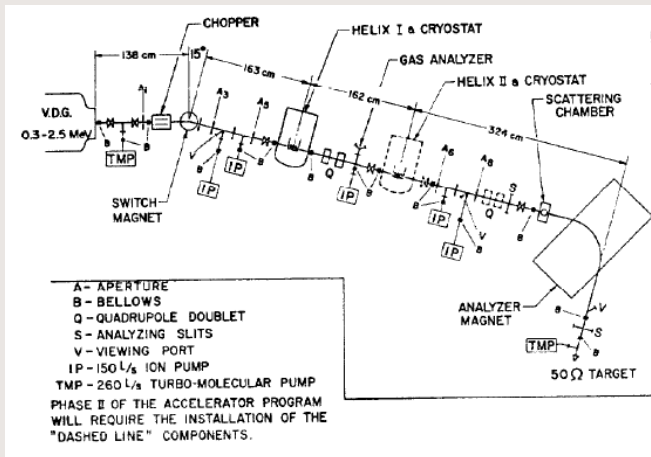
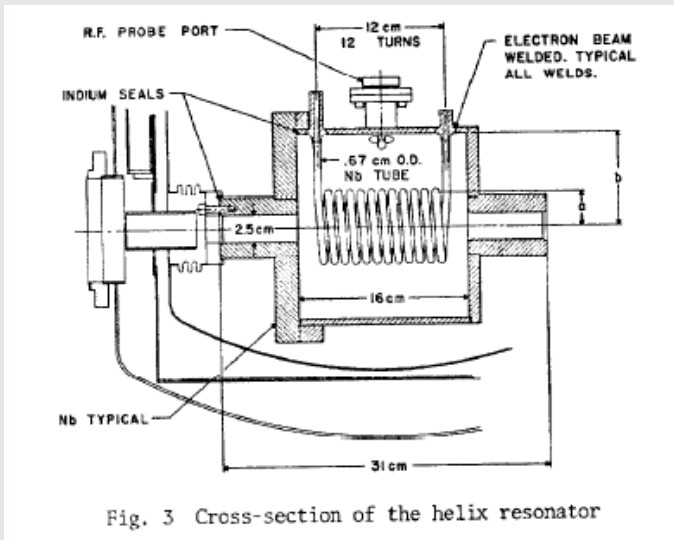
ATLAS the Pioneer





Early SRF Studies 1973

- Early ANL SRF activities chiefly centered around SC helix resonator
- Goals were to:
 - Test stability of the RF properties of the accelerating structure
 - Determine radiation damage of the anodized Nb surface.
 - Test contamination of the superconductor by the beam line
 - measure and control vibration levels in an accelerator environment
 - Document and solve engineering difficulties,

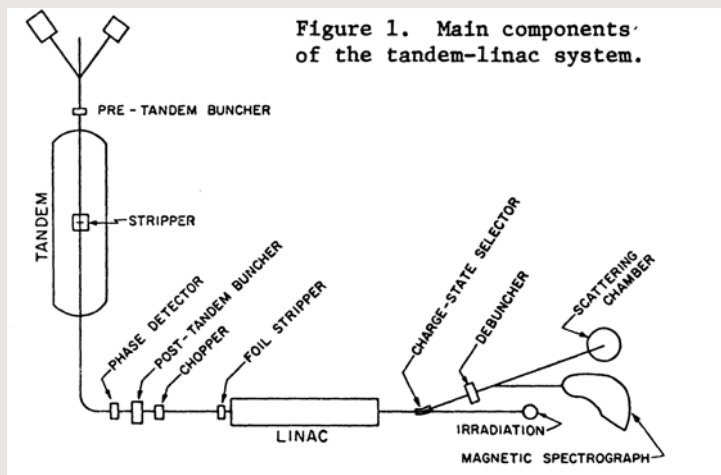




Prototype Booster Linac - 1975

A bold idea was proposed in the mid-70s for a prototype linac of bulk niobium rf resonators to be used as a post-accelerator to the Tandem.

- Split ring (three gap) cavities of 97MHz and $\beta=0.105$
- Niobium loading elements with explosively bonded Nb on Cu outer conductors
- Initial goal was 13.5MV booster with superconducting solenoid focussing



- Goal was to dev't technology while allowing a modular linac upgrade to expand the energy reach
- Short independently phased cavities perfectly suited a staged installation as \$ and technology allowed



Booster Linac - 1976

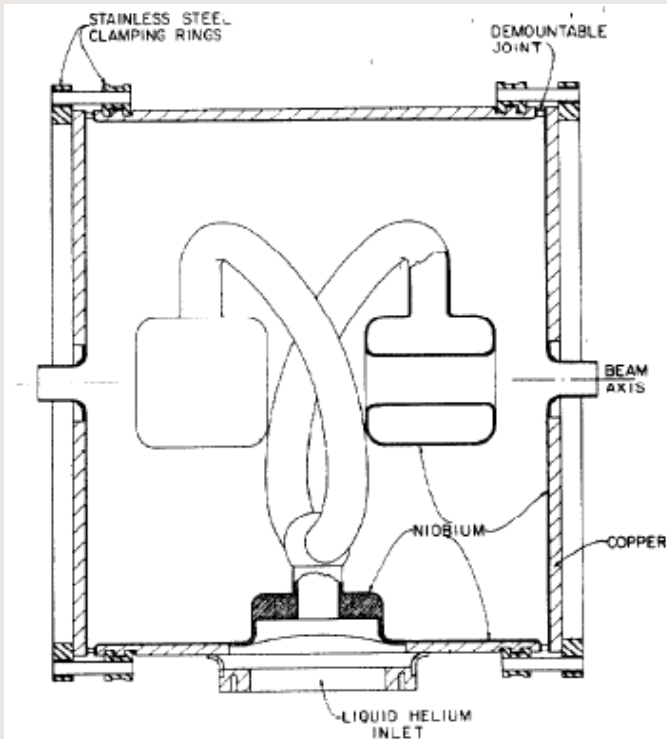


Figure 1. Section of the niobium split-ring resonator. The outer housing is made with an explosively bonded niobium-copper composite.

•Objectives

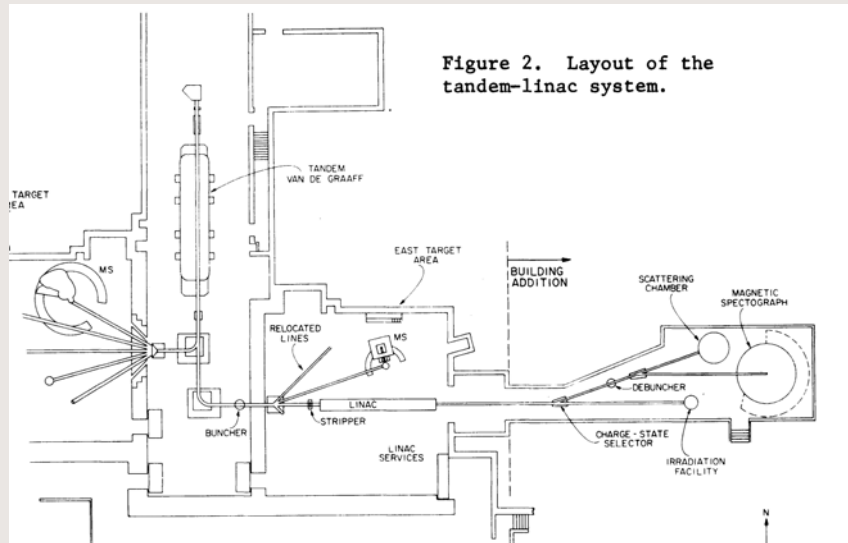
- Provide ions above the Coulomb barrier for $A < \sim 80$
- Maintain tandem like beam quality
- Provide easy energy variability
- Modular solution to permit upgrades

•Started resonator fabrication Oct. 1976



First Heavy Ion SC Acceleration - 1978

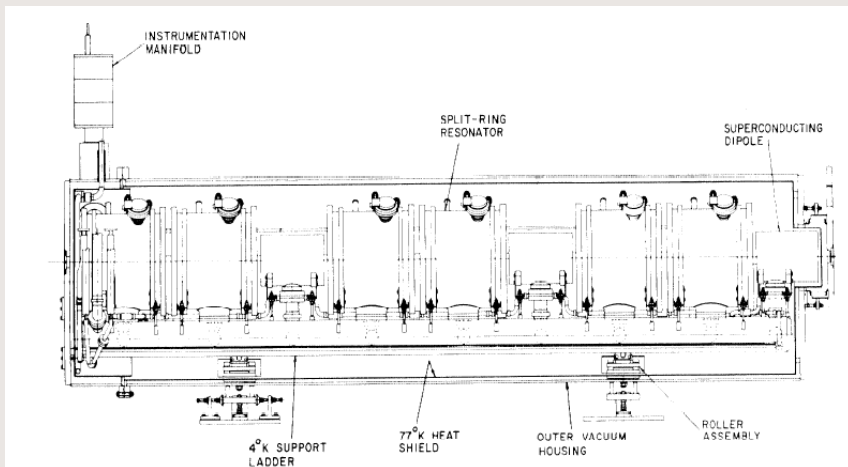
Figure 2. Layout of the tandem-linac system.



- Split ring cryomodule
- End loading
- SC solenoids
- Installation of one module and two cavities by 1978

• First Acceleration!

- Installation of two modules and eight cavities by 1979
- By June 1979 9.3MV was demonstrated





Success – 1981-1983

- By 1981 16 resonators on-line with 6000 hours of acceleration with a maximum voltage of 15MV
 - resonator at $\beta=0.06$ added
- By 1983 had 24 cavities and 4 modules installed to complete the booster
- A revolutionary accomplishment; the bold initial goal was achieved
 - Unequivocal Proof of principle that SC technology can successfully accelerate heavy ions
 - Demonstrated stable operation useful for physics, characterized by ease of energy change and good beam quality
 - Short independently phased cavities provide excellent redundancy and flexibility of beam delivery

ATLAS the Innovator





Early SRF Developments-1979

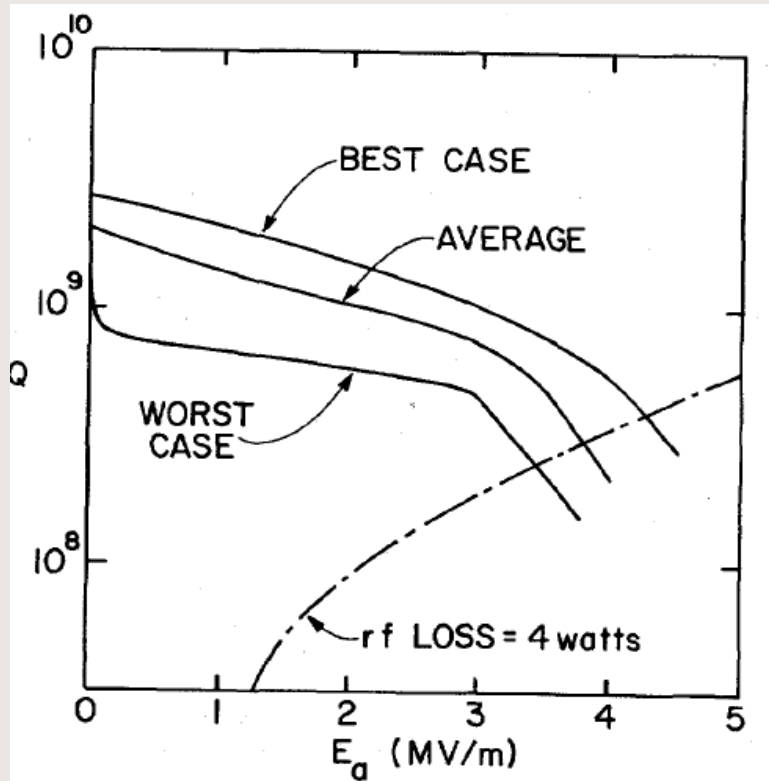


Fig. 4. Performance of the first six linac resonators at 4.2K. The accelerating field E_a is defined as the energy gain per unit charge for a synchronous particle divided by the interior length of the resonator (14 inches).

•Cavity and SRF dev't – new techniques

- Second sound measurements as a diagnostic to locate defects in He-II
- Diagnose weld quality – weld spatter, fissures/cracks in weld region, inclusions
- Electro-polish as a surface preparation
- Helium conditioning effective at reducing field emission



First Nb QWR- Shepard

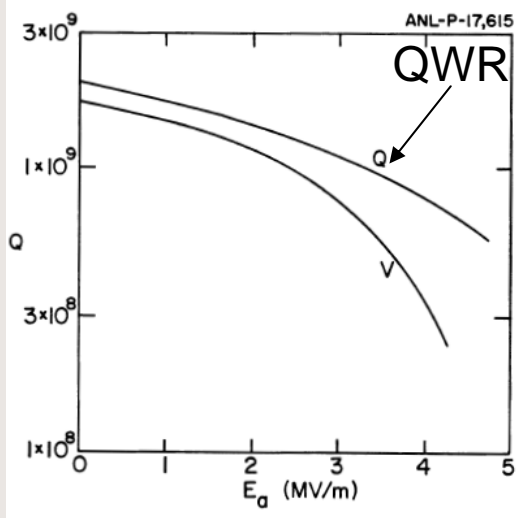


- Photo shows a first Nb QWR 1984 ($\beta=0.14$ - 140MHz) as a precursor of the interdigital development for Positive Ion Injector Project

- QWR first developed at SUNY in Pb on Cu

- Nb QWR form the basis of many low beta heavy ion linacs

- JAERI, ISAC-II, INFN-LNL, SPIRAL-II





Positive Ion Injector – 1987-92

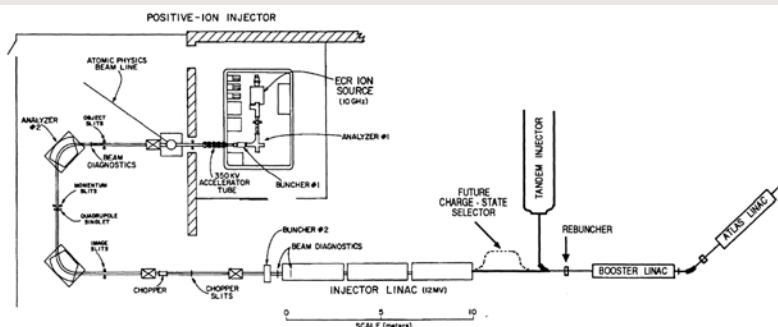
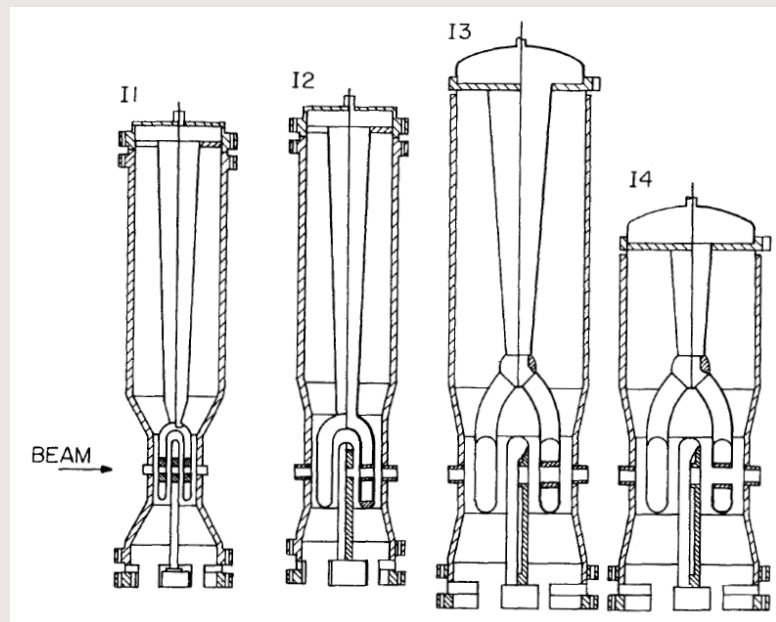


Fig. 1. Schematic floor plan of the ATLAS facility. The new PII is shown to scale with the remainder of the facility compressed and not to scale.



- Four cavity variants using quarter wave interdigital loading structure are used for the Positive Ion Injector (PII).
- Lowest frequency 48.5MHz QWR and lowest $\beta=0.008$ ever built (by a factor of five)
- demonstrated that SC technology could be used right from source potential
- PII addition forms the first all SC-linac



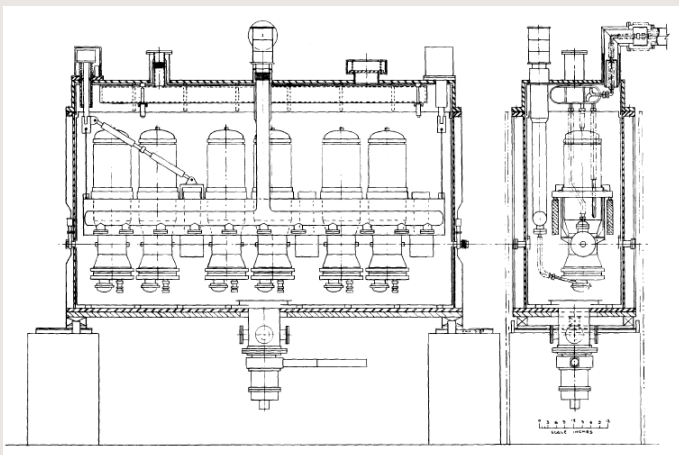
Top Loading Box Cryomodule



- Photo shows the top loading box cryomodule used for the Positive Ion Injector.

- Variants of the design used extensively in the SC heavy ion linac community

- ISAC-II, SARAF, FRIB





Superconducting RFQ

- 6.5cm RFQ constructed, tested (Delayen, Shepard)
- 194MHz SC-RFQ designed
- Later on-line SC-RFQ finally realized at INFN-LNL

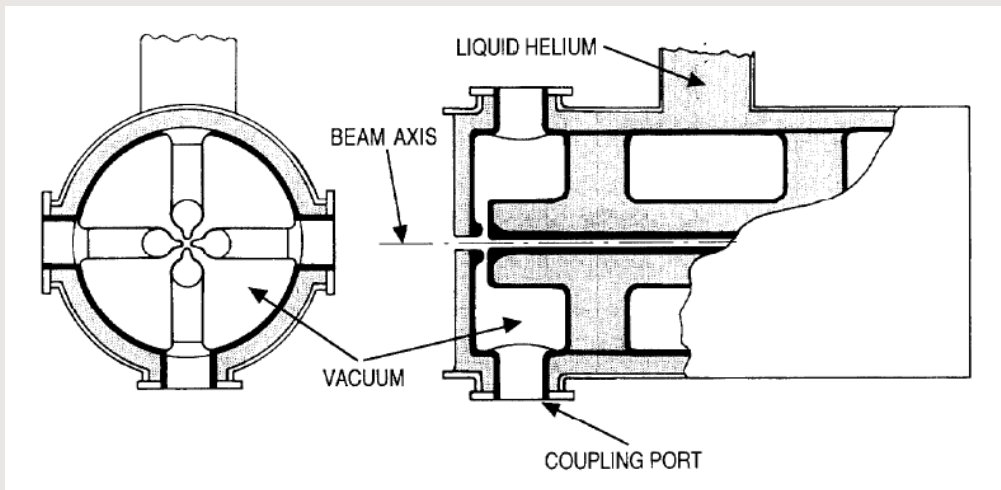
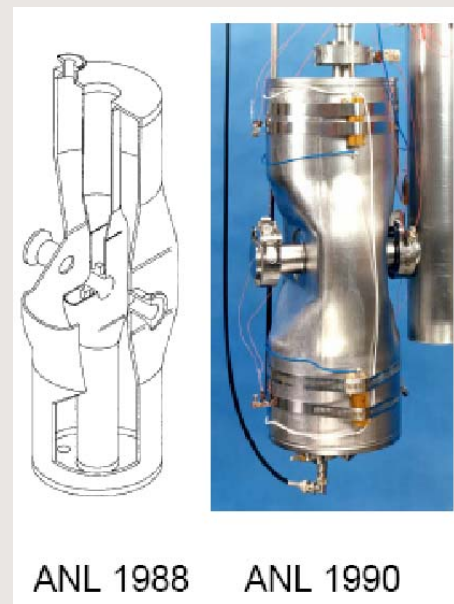


Fig. 1. Niobium split-ring assembly with RFQ vanes prior to being welded into the outer housing.



Half-Wave Cavity-Delayen

- Concept of a half wave cavity developed at ANL in 1988
- Cavity is a choice for higher velocities ($\beta \sim 0.15-0.25$) and light ions where asymmetric fields from QWR inner conductor leads to strong vertical kicks
- First demonstrated in 1990
- Cavity of choice for FRIB, SARAF, IFMIF



ANL 1988

ANL 1990

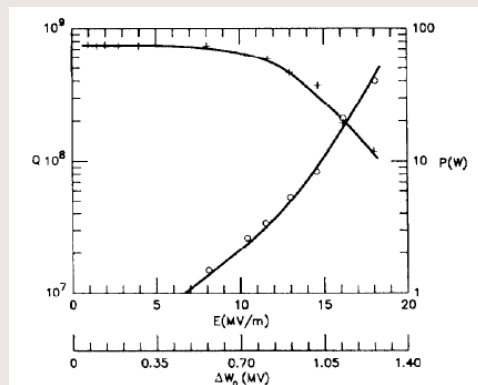


Figure 2. Q-curve (+) and power dissipation (o) for the 355 MHz coaxial-half-wave resonator.



Spoke Cavities-Delayen

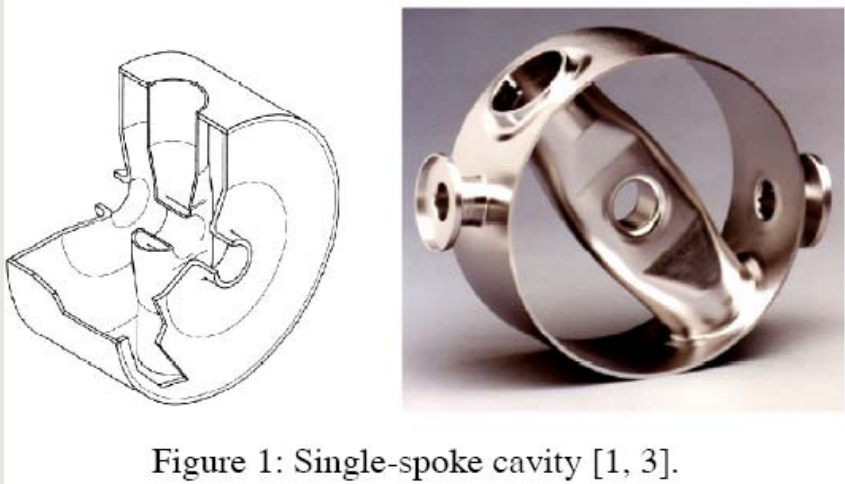


Figure 1: Single-spoke cavity [1, 3].

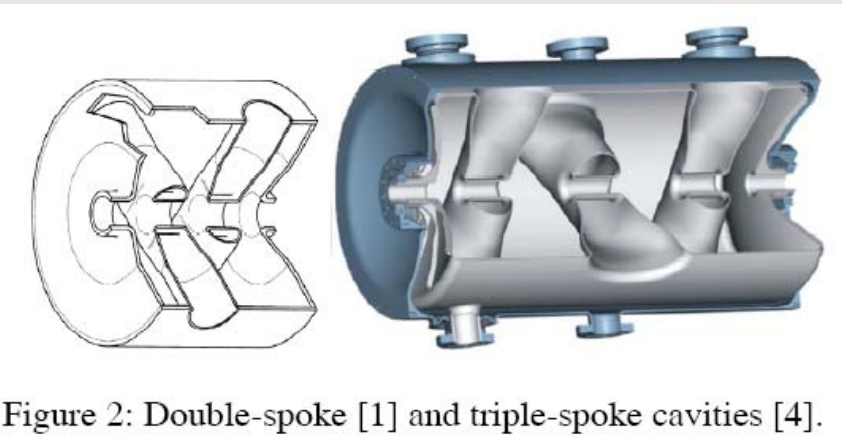


Figure 2: Double-spoke [1] and triple-spoke cavities [4].

- Concept developed at ANL in 1988 and first realized in 1991
- Spoke concept allows to stack multiple spokes in a single resonator for efficient high velocity acceleration of ions at medium beta (0.2-0.5)
- Spoke resonators are in dev't for Project X, Eurisol



Separated Vacuum Cryomodule



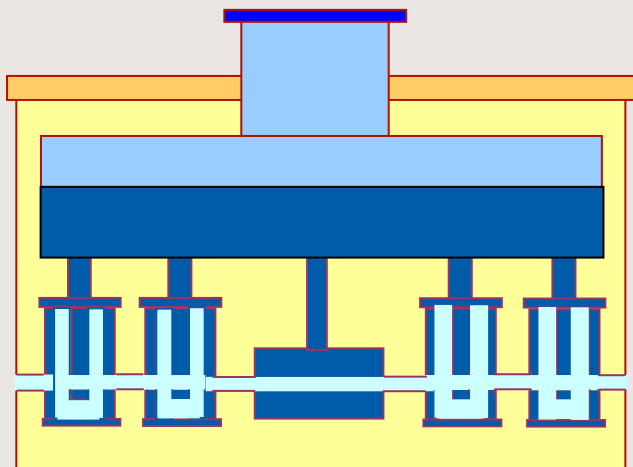
- Traditionally, cavity vacuum and thermal isolation vacuum shared the same space in heavy ion linacs

- ATLAS, INFN-LNL, JAERI, ISAC-II

- The ANL energy upgrade cryomodule is the first module to separate the vacuum to help restrict particulate from rf surface

- New projects are adopting this technique

- SARAF, Spiral-II, FRIB, IFMIF





High Intensity Hadron Linac

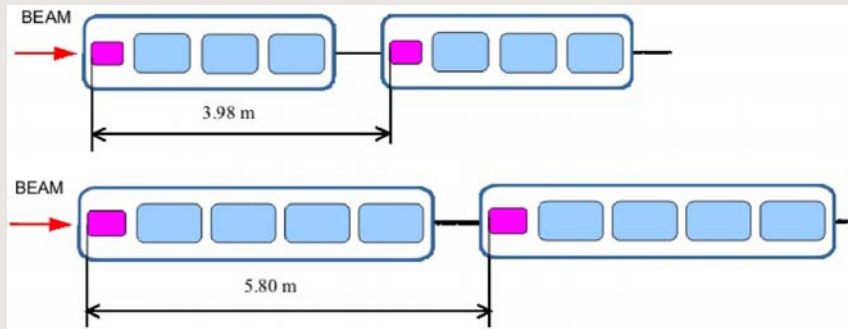


FIG. 4. (Color) Layout of the cryostats containing two types of triple-spoke-loaded superconducting cavity: $G = 0.5$ (top) and $G = 0.62$ (bottom).

- Now generally accepted that high intensity proton linacs can start SC portion at lower energies – cavities and concept developed and promoted by ANL

- Example - Project X

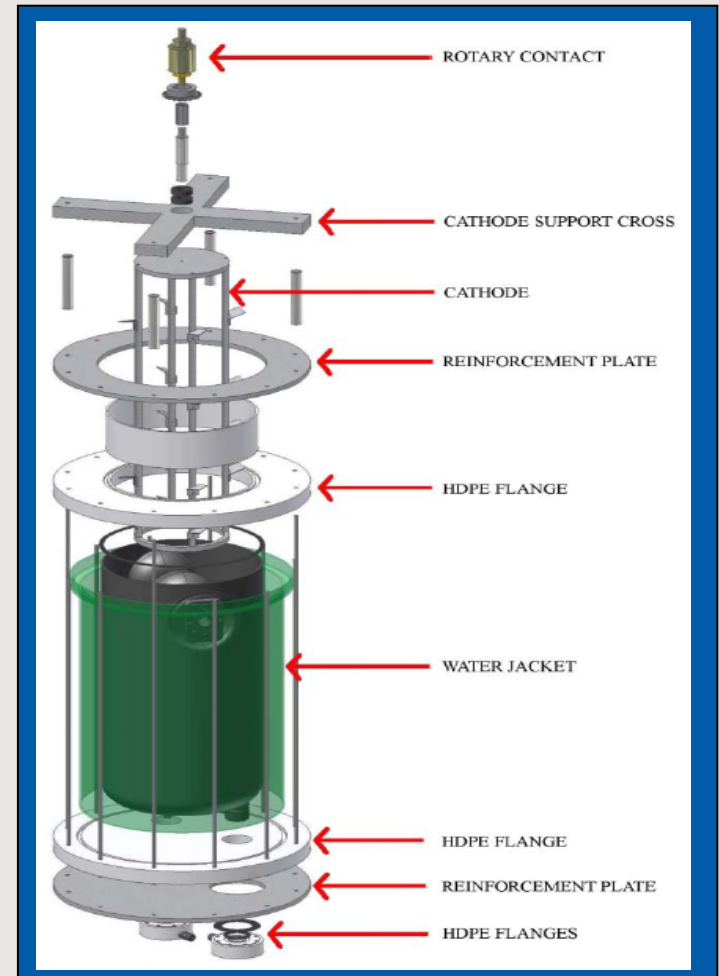
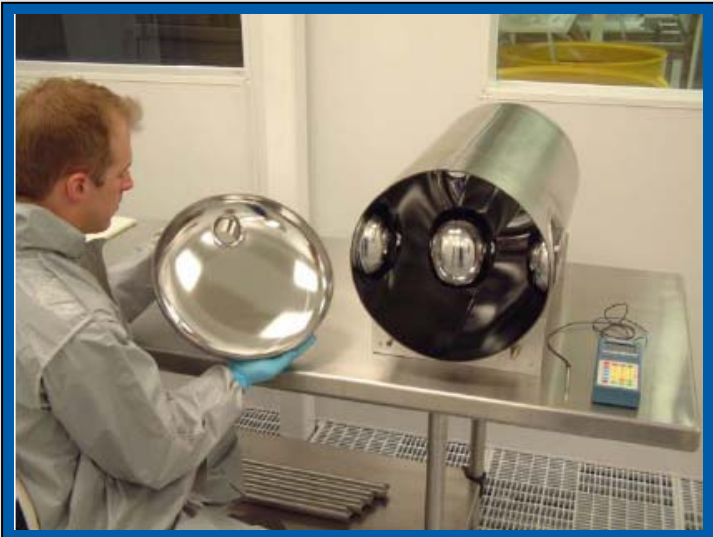
- ANL developed schemes for high intensity hadron linacs starting from low velocity to high using alternate structures including QWR and single and multiple spokes

- Showed that spokes are competitive with elliptical cavity to $\beta \sim 0.7$

- Low freq, large aperture, permit operation at 4K

Unique EP System for QWR

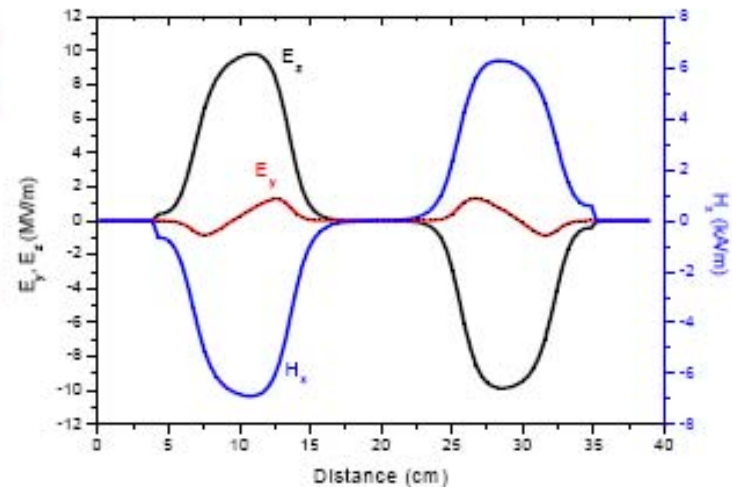
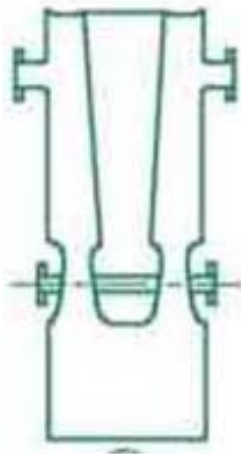
- ANL SRF team has used an electro-polish surface finish for low beta cavities from the beginning
- Each quarter wave processed as two major sub-assemblies then welded together
- Process continues to be refined





QWR Steering compensation

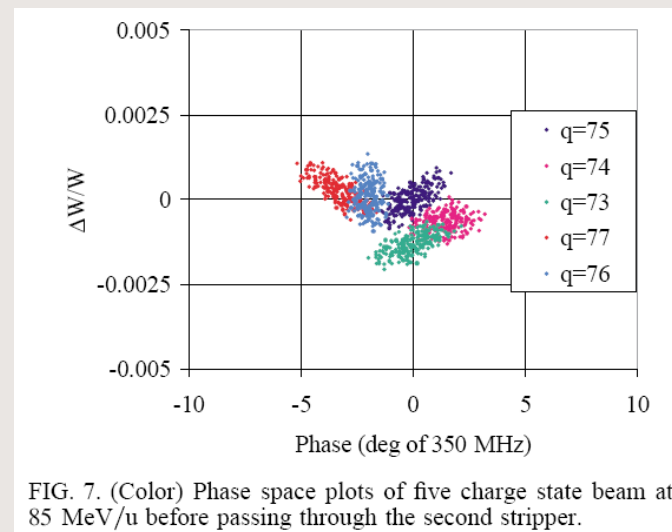
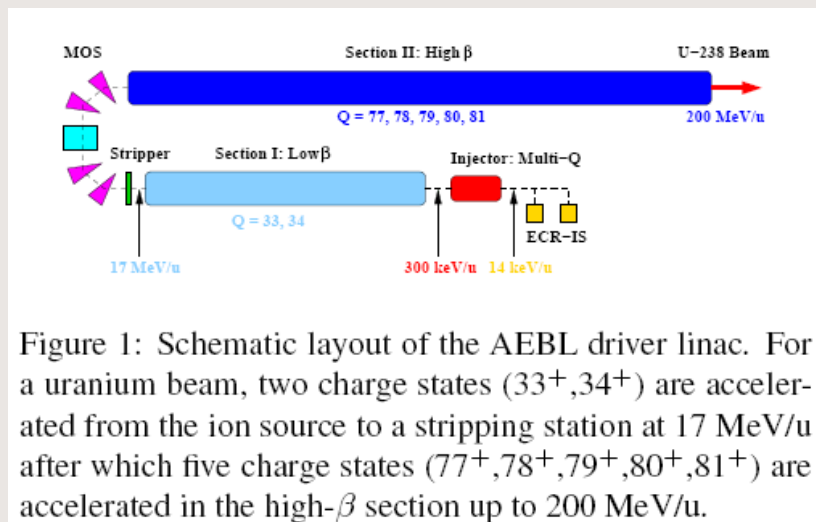
- A limitation to acceleration of light ions by quarter waves was the velocity and phase dependent beam steering due to asymmetry in the electric field and finite rf magnetic field
- ANL (Ostroumov, Shepard) developed a solution by tilting the drift tube face to cancel kicks
- allows use of QWR's for light ions at higher velocities





Multi-Charge State Acceleration 1999

- ANL (Ostroumov, Shepard) incorporated the concept of multi-charge acceleration in a high intensity heavy ion driver linac to improve the acceleration efficiency
- now incorporated in FRIB driver concept





ATLAS the Mentor



ATLAS the mentor



- IUCF

- Design and build QWR's for post-accelerator

- JAERI

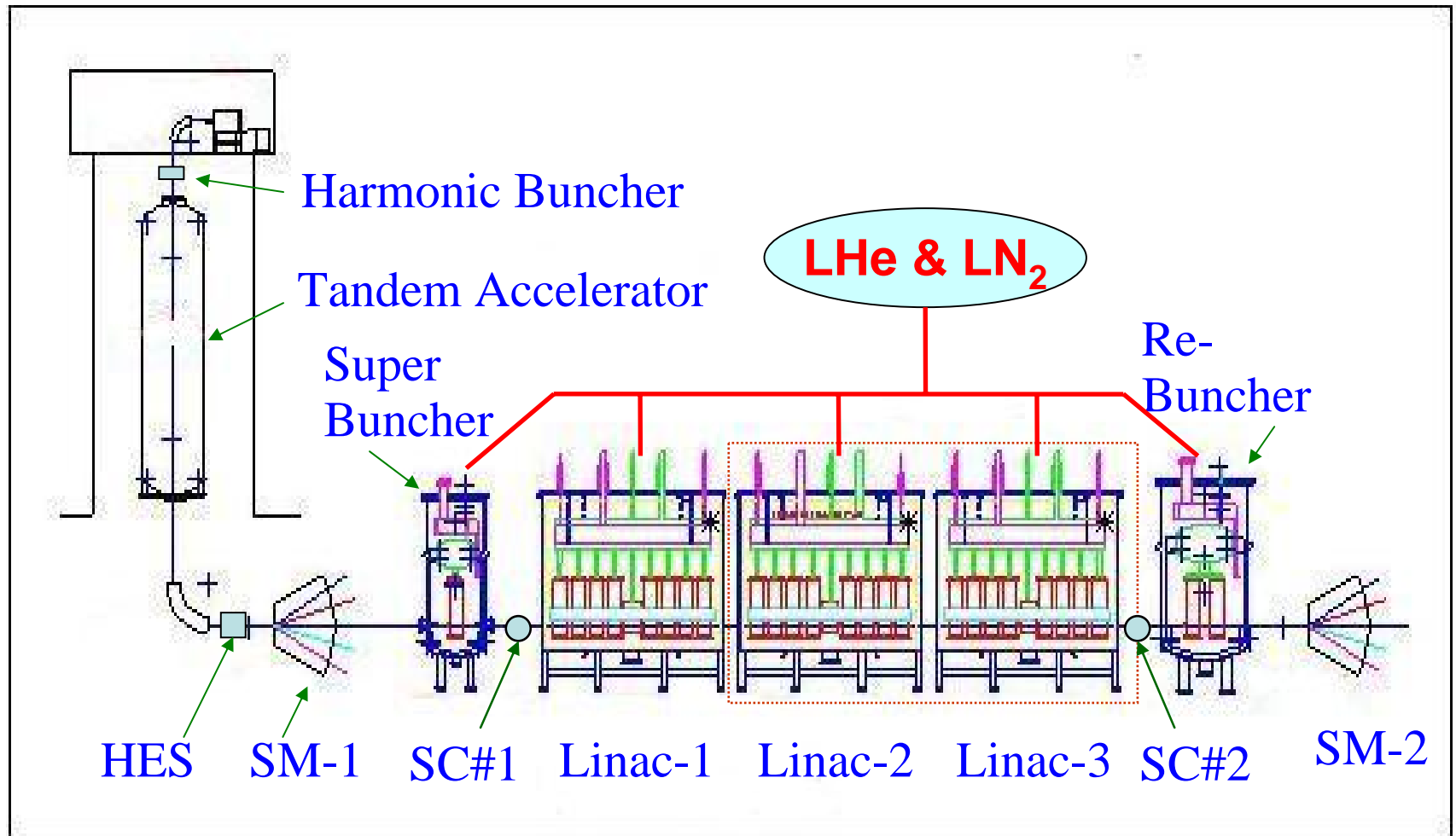
- QWR design and prototype

- ISAC-II/TRIUMF

- Cryomodule design
- Indium seal flanges



Inter-University Accelerator Centre, New Delhi Pelletron & Linac Booster



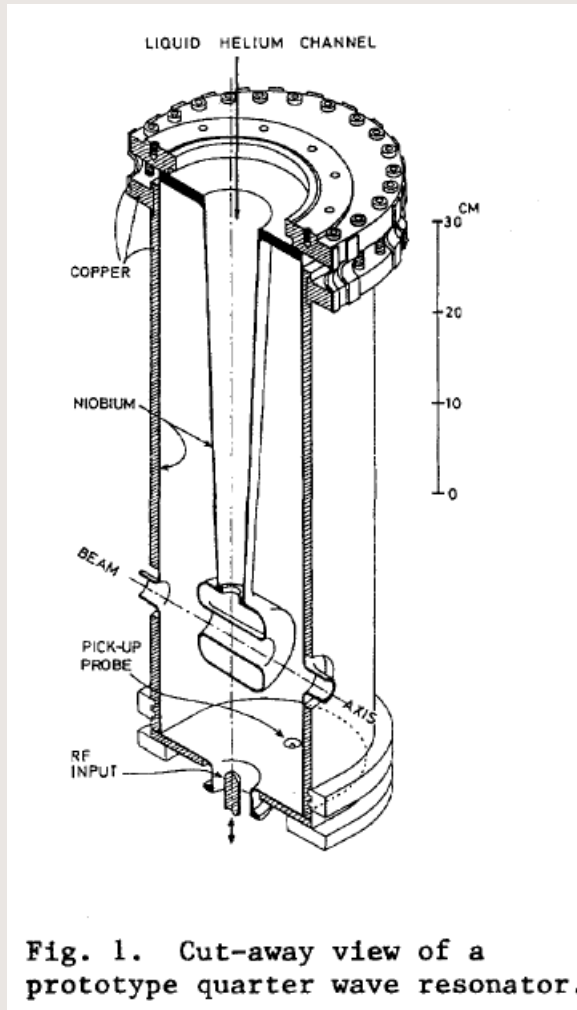


IUCF superconducting linac



- Linac requires 27 QWR
- 13 QWRs were built in collaboration with Argonne National Lab.
- Remaining resonators are being fabricated in-house in Delhi – in progress

JAERI Cavity Dev't



- Takeuchi visited ANL in 1985 and collaborated with Shepard and Zinkann on the QWR
- Central loading element of Nb and body from Nb on Cu
- JAERI went on to build resonators in Japanese Industry to produce a very successful SC linac



ISAC-II Cryomodules

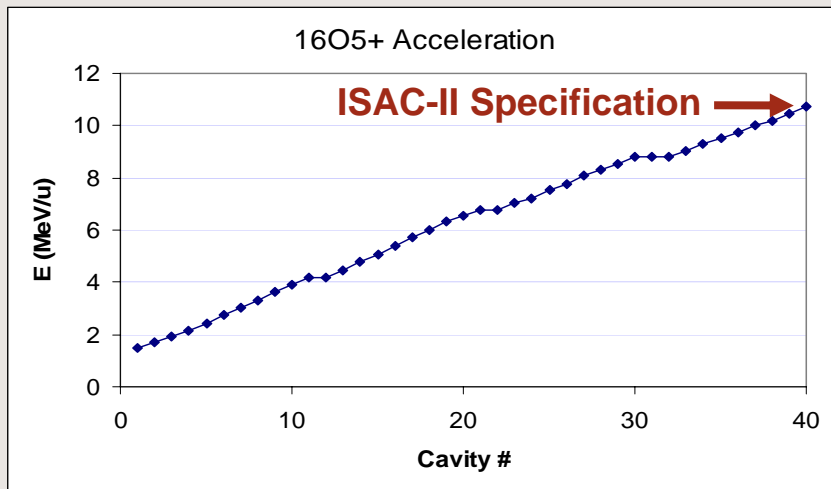


- 2002 - Laxdal and colleagues visit ANL for mini-workshop on cryomodule design
- ISAC-II top-loading box module aided by ANL collaboration
- Shepard gave valuable advice throughout the project

ISAC-II Phase II Acceleration



- Final cryomodule installed **March 24**
- First beam was accelerated **April 24**
- $^{16}\text{O}^{5+}$ accelerated to 10.8MeV/u equivalent to 6.5MeV/u for $A/q=6$ (meets ISAC-II original specification on first acceleration)
- First stable beam delivered to experiment **April 25**
- First RIB's accelerated **May 3**



ATLAS the Supplier





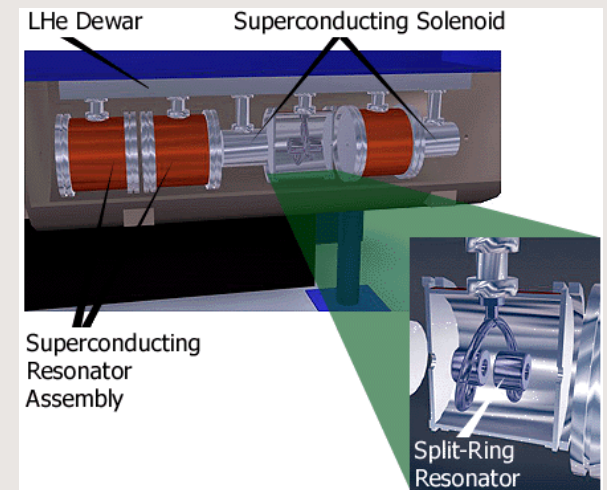
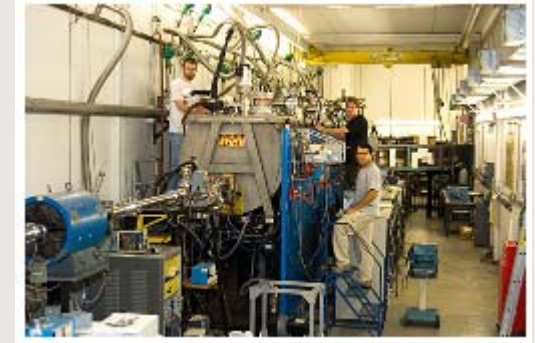
ATLAS the provider

- Florida State University added a SC post accelerator to their tandem with cavities produced at ANL

- 12 Nb split ring resonators
1987

- Kansas State University added a post accelerator to their tandem with cavities produced at ANL

- 12 Nb split ring resonators



ATLAS the Communicator





Papers and Invited Speakers

- ATLAS physicists and engineers have produced many excellent papers to refereed journals and to conferences
- Argonne has produced many world class accelerator physicists and engineers in SRF technology and operation and received an impressive number of invited presentations
 - Bollinger, Shepard, Delayen, Kelly, Pardo, Zinkann, Conway, Ostroumov, Nolan, Fuerst, Kedzie,...

ATLAS and the World



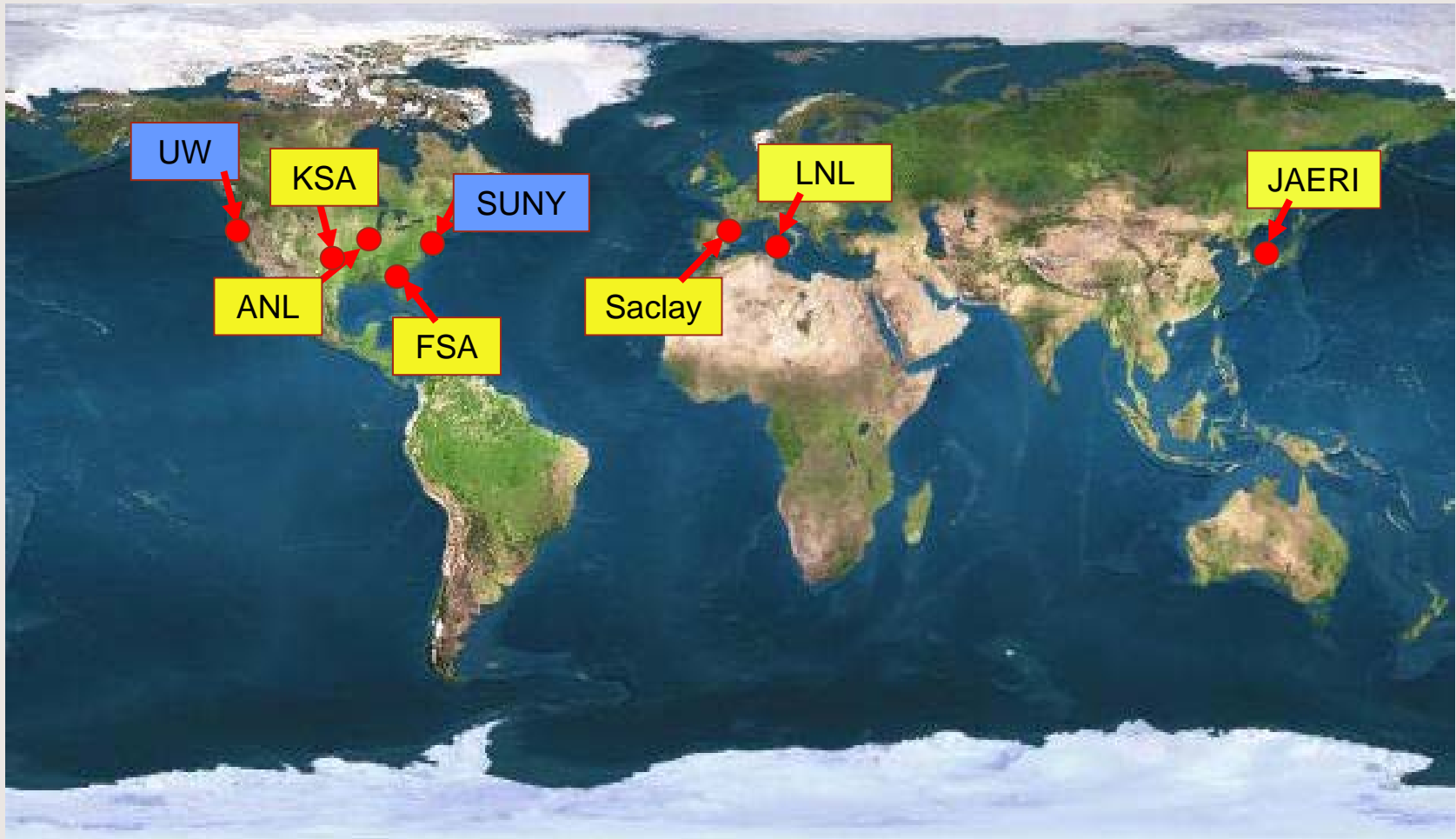


Hadron Niobium SC-Linac - 1978



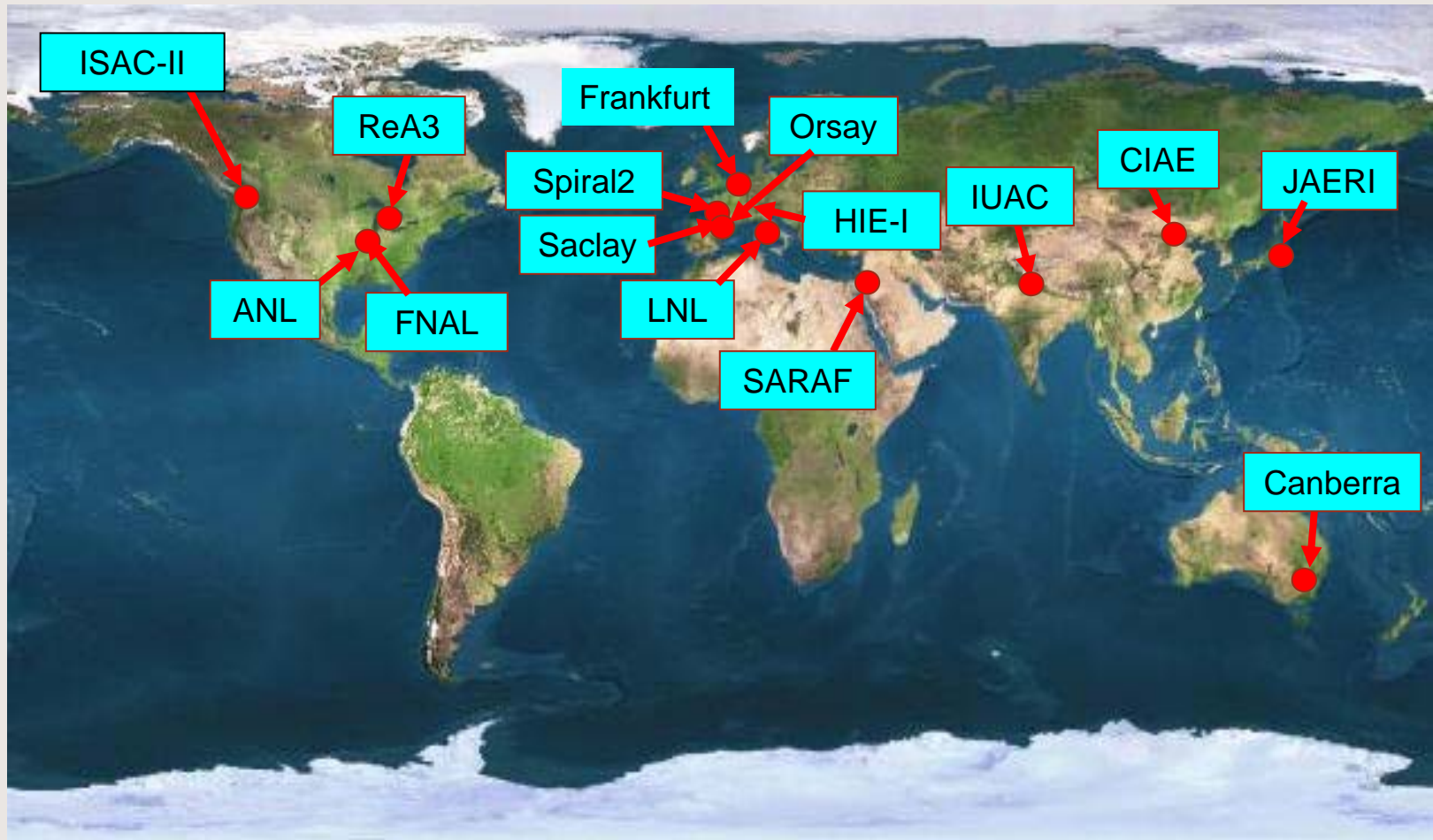


Hadron SC-Linac - 1990





Hadron SC-Linac Facilities and R+D-present





Upgrades, Projects and Proposals for Ions

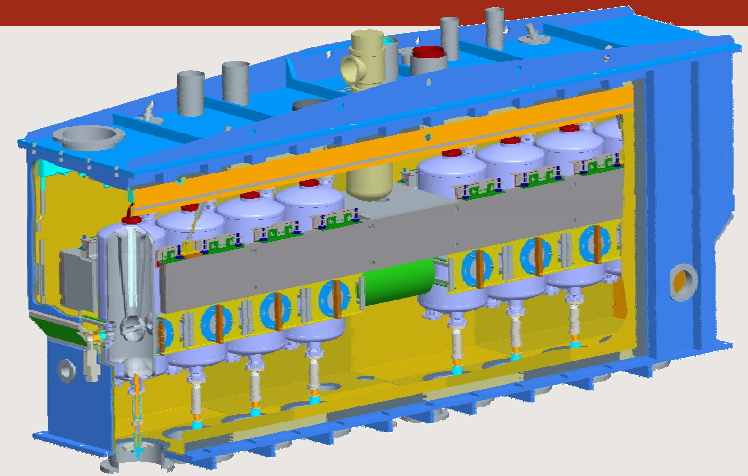
| Project | Lab | Driver | Post-accelerator | Particle | Structure |
|---------------|--------|--------|------------------|-----------|-------------------|
| ISAC-II | TRIUMF | | √ | HI | QWR |
| Upgrade | ANL | | √ | HI | QWR |
| Upgrade, SPES | LNL | | √ | HI | QWR |
| SPIRAL-II | GANIL | √ | | P, d, HI | QWR |
| SARAF | SOREQ | √ | | P, d | HWR |
| IUAC | | | √ | HI | QWR |
| ReA3 | MSU | | √ | HI | QWR |
| FRIB | MSU | √ | √ | HI/HI | QWR, HWR |
| HIE-REX | CERN | | √ | HI | QWR (sputter) |
| IFMIF | | √ | | d | HWR |
| Project-X | FNAL | √ | | p | Spoke, elliptical |
| EURISOL | | √ | √ | P, d / HI | QWR, HWR, Spoke |

The Future

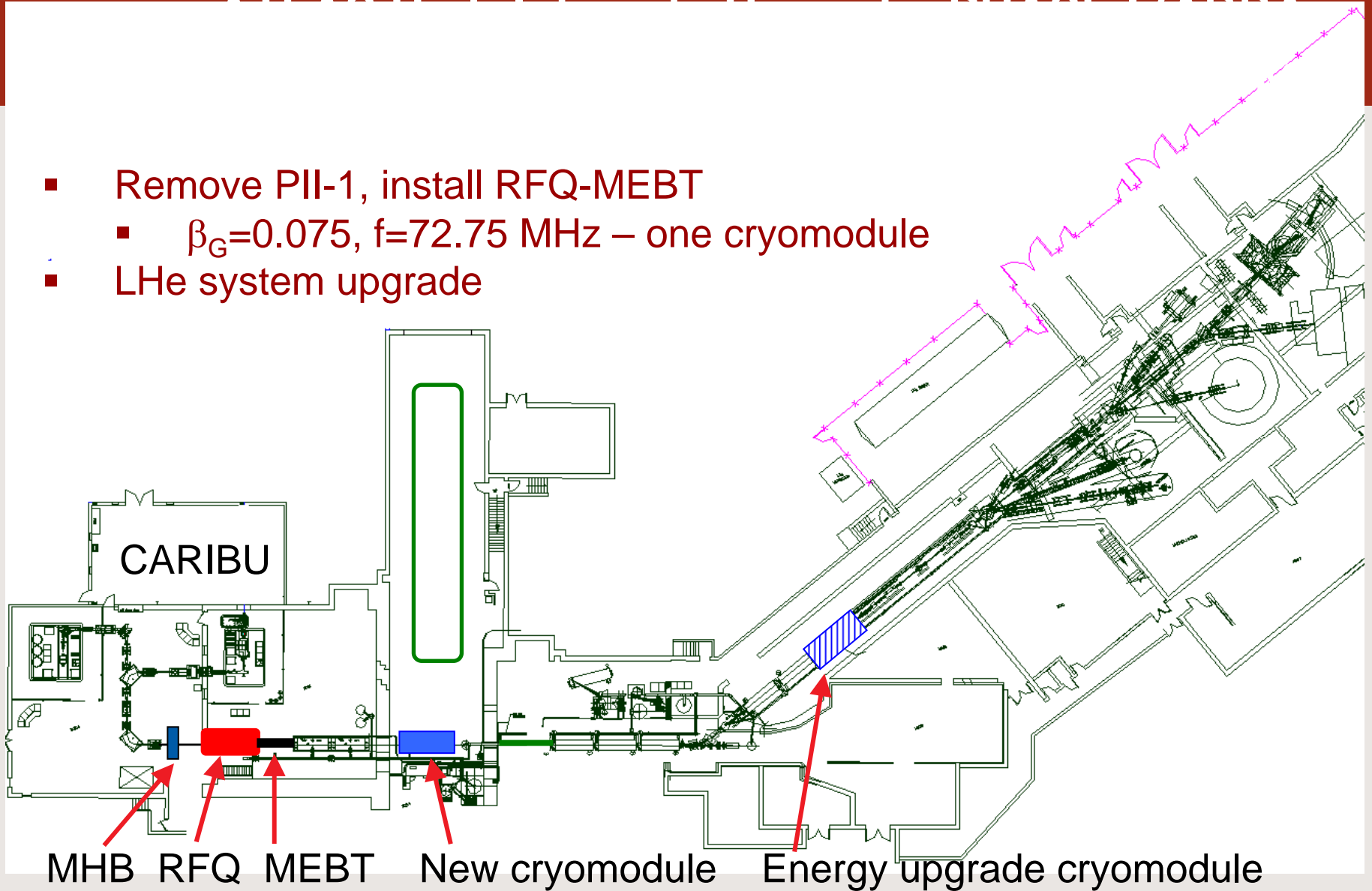


Dev't of High Performance Cryomodules

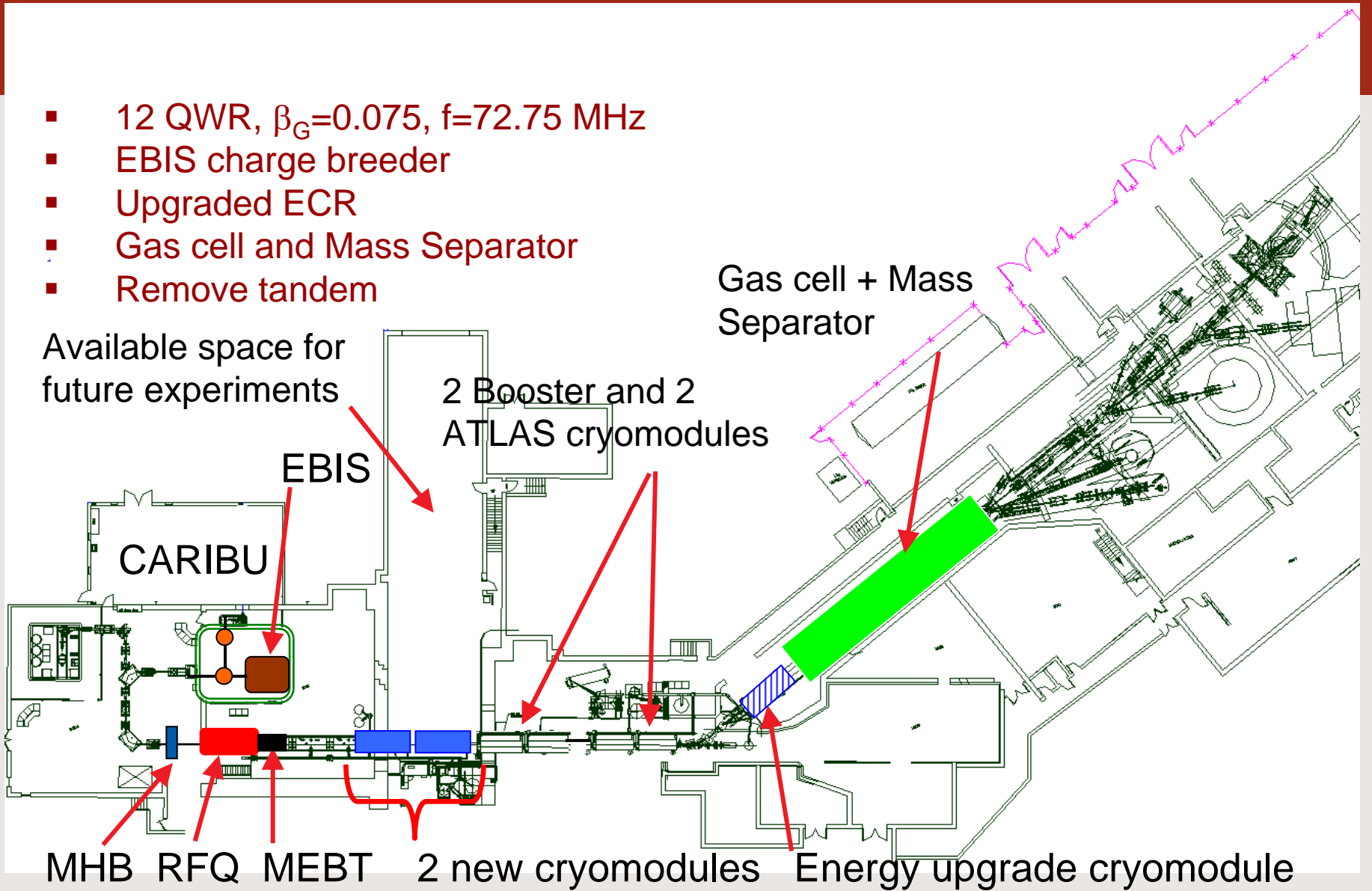
- Atlas SRF group now developing high performance cryomodules for in house upgrade
- Technology should find use in other future projects and collaborations



- Remove PII-1, install RFQ-MEBT
 - $\beta_G=0.075$, $f=72.75$ MHz – one cryomodule
- LHe system upgrade



- 12 QWR, $\beta_G=0.075$, $f=72.75$ MHz
- EBIS charge breeder
- Upgraded ECR
- Gas cell and Mass Separator
- Remove tandem



Prologue





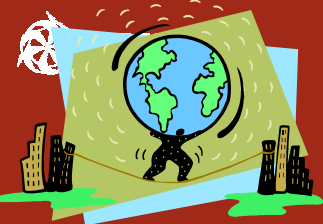
ATLAS in the World

- It is hard to be quantize the impact of ATLAS in the heavy ion SC-linac world – the influence is everywhere
- As pioneer they proved to other labs that a linac based on SC technology was feasible - beyond that they showed it offered many advantages over existing technology
- Atlas paved the way for projects to be proposed and accepted – JAERI, INFN-LNL, ISAC-II, ...



ATLAS in the World

- ATLAS was a leader in innovation - developing techniques for fabrication, processing, troubleshooting - they engaged in the global effort to make the technology mainstream
- Structures developed in Argonne found use in other proposals and facilities to be further developed and optimized – the building blocks of low to medium beta SC accelerating structures are all strongly influenced by Argonne



ATLAS in the World

- ATLAS promotion of SC applications
 - SC booster for existing heavy ion machines particularly tandems
 - Short independently phased cavities perfectly suited to delivering a wide variety of heavy ions over a broad energy range
 - Post-accelerators for RIB facilities (ISAC-II, ReA3, HIE-Isolde)
 - SC linac as a high intensity cw hadron driver
 - Proved feasibility of acceleration from much lower energy than previously considered making cw application possible – neutrino source - Project X – ADS driver
 - Concept of multi-charge acceleration permits efficient acceleration of heavy ion beams – RIB drivers (FRIB)
 - Efficient acceleration of High intensity beams – material testing (IFMIF) – medical isotope production



- An amazing 35 years
 - Pioneering installation and POP
 - Innovative and influential R+D
 - Efficient production
 - Reliable operation

ATLAS SRF - ?

Thirty Five Years Old

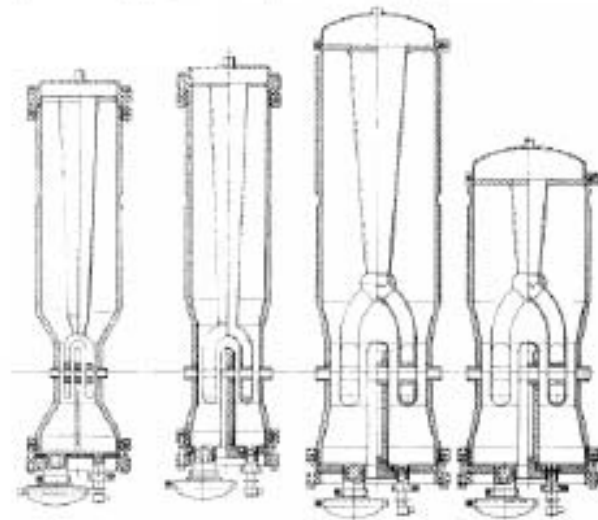
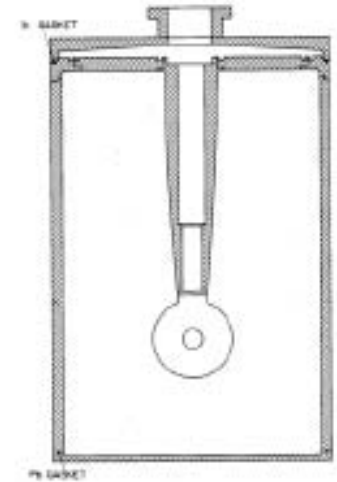
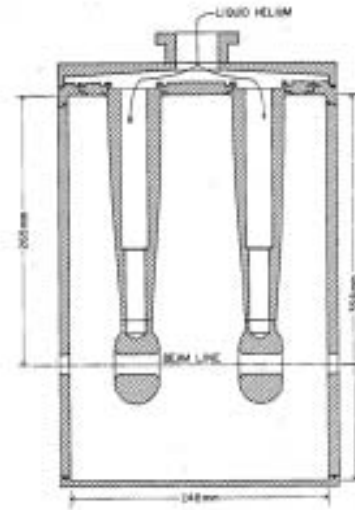
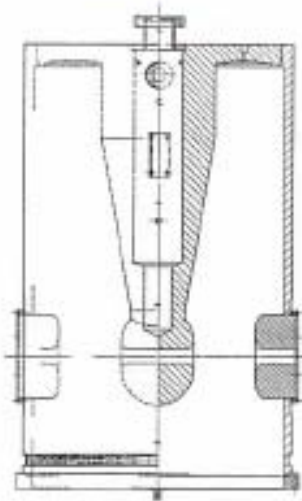


ATLAS SRF is strong

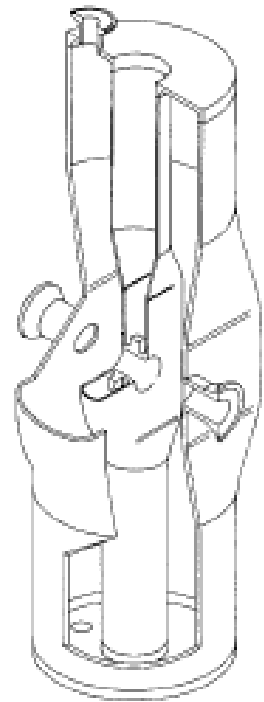
Thirty Five Years Young



TEM Class $\lambda/4 - \beta \sim 0.04-0.15$ (~100 MHz)



TEM Class $\lambda/2$ - $\beta \sim 0.12-0.2$ ($\sim 200\text{MHz}$)



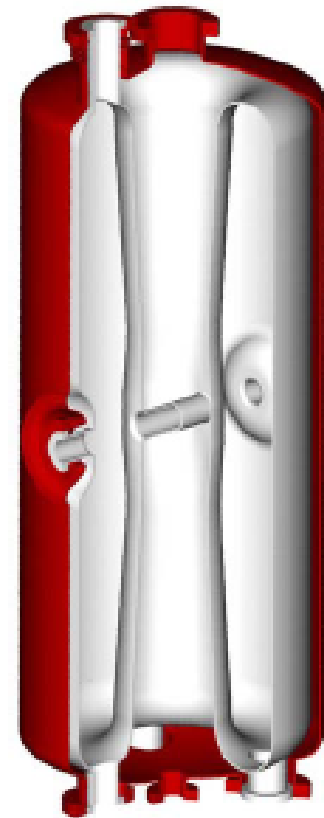
ANL 1988



ANL 1990

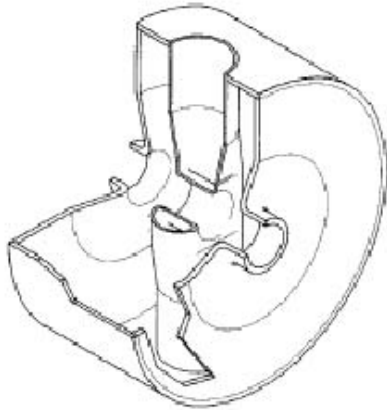


MSU 2003



ANL 2003

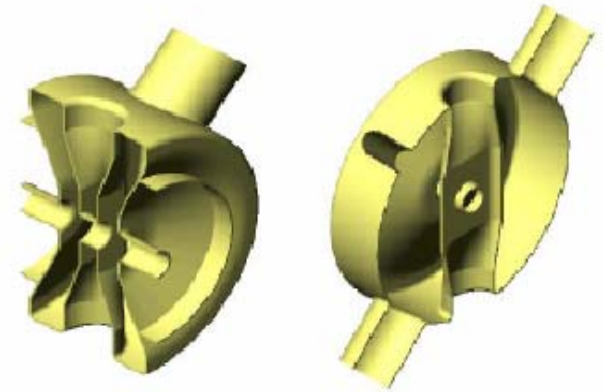
TEM Class $\lambda/2$ Single spoke $\beta \sim 0.2-0.5$



ANL 1988



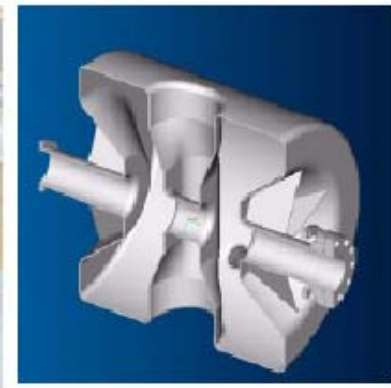
ANL 1991



LANL 2001

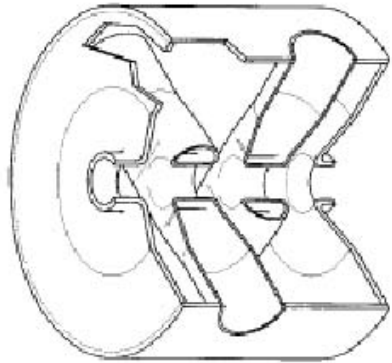


ANL 1998



Orsay 2002

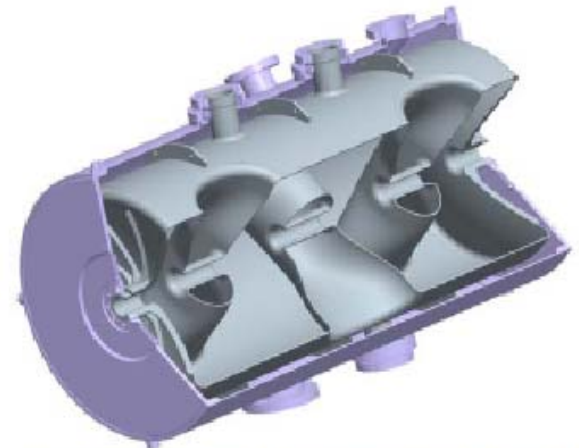
TEM Class $\lambda/2$ Multi-spoke $\beta \sim 0.2-0.5$



ANL 1988



ANL 2003



Juelich 2001



Juelich 2003



ANL 2004